



Net Weight Drum Filling System (ADF 5500)

The single-station Net Weight Drum Filling Machine provides the most economical choice for drum production. The system is completely automatic and can fill any viscosity product at rates in excess of 50 “open” drums per hour.

The operator maintains a supply of drums at the infeed and removes the filled units after closures have been applied. An empty drum is indexed and, if necessary, oriented onto the scale platform. The filling nozzle descends to the bottom of the drum and begins to fill. A position encoder is employed to synchronize the nozzle ascent with that of the fill weight.

Standard features include: all stainless steel construction including rollers and drive components, NEMA 4X enclosures, GSE Series 662 or Rice Lake 920i electronic weight controller with NTEP-certified scale platforms, and 220 VAC / Single Phase / 60 Hertz operation.

Options include: user-specified scale systems, pump speed control to provide variable rate of product flow, nozzle designs, and automatic drum orientation for closed-end containers.

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